



BadgeBee

Swing Badge

OPERATING INSTRUCTIONS for 100 mm Swing machines

Please call us if you experience any problems !

- 1** Place the metal front (curved side up) so it sits in the groove in the bottom die
Place your pre-cut artwork on top, picture side up. The top of the picture should be at the back of the die. Place clear cover over artwork.
- 2** Swivel the bottom die all the way to the left. Ensure control pin is to the left so that control shafts keep both halves of the top die separate when you pull handle.
- 3** Push the handles down to crimp the badge parts in the bottom die. You don't need to use a lot of pressure. Swing bottom die out and place loose ring in bottom die.
- 4** Place a pin-back, with the pin side down, in the bottom die, and with the pin to the back of the die.
- 5** Slide the bottom die all the way to the left so it is under the top die. Move control pin to right so that the shafts fit in top die. Pull down handle to crimp the badge together. Again not a lot of pressure is needed.

Slide the bottom die all the way to the right, and remove your finished badge.

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18 jun 07

